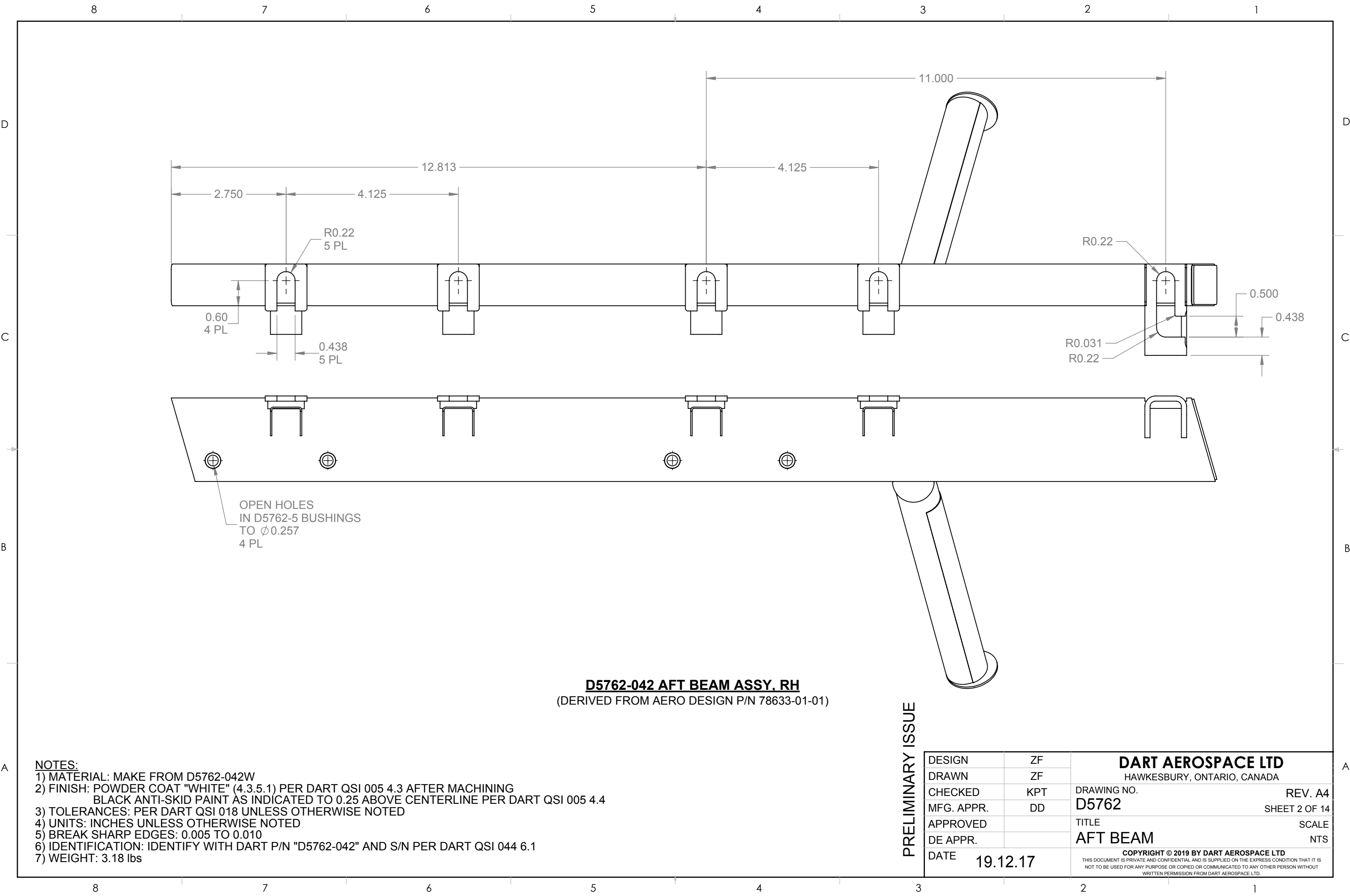


D5762-041 AFT BEAM ASSY. LH
(DERIVED FROM AERO DESIGN P/N 78633-01-02)

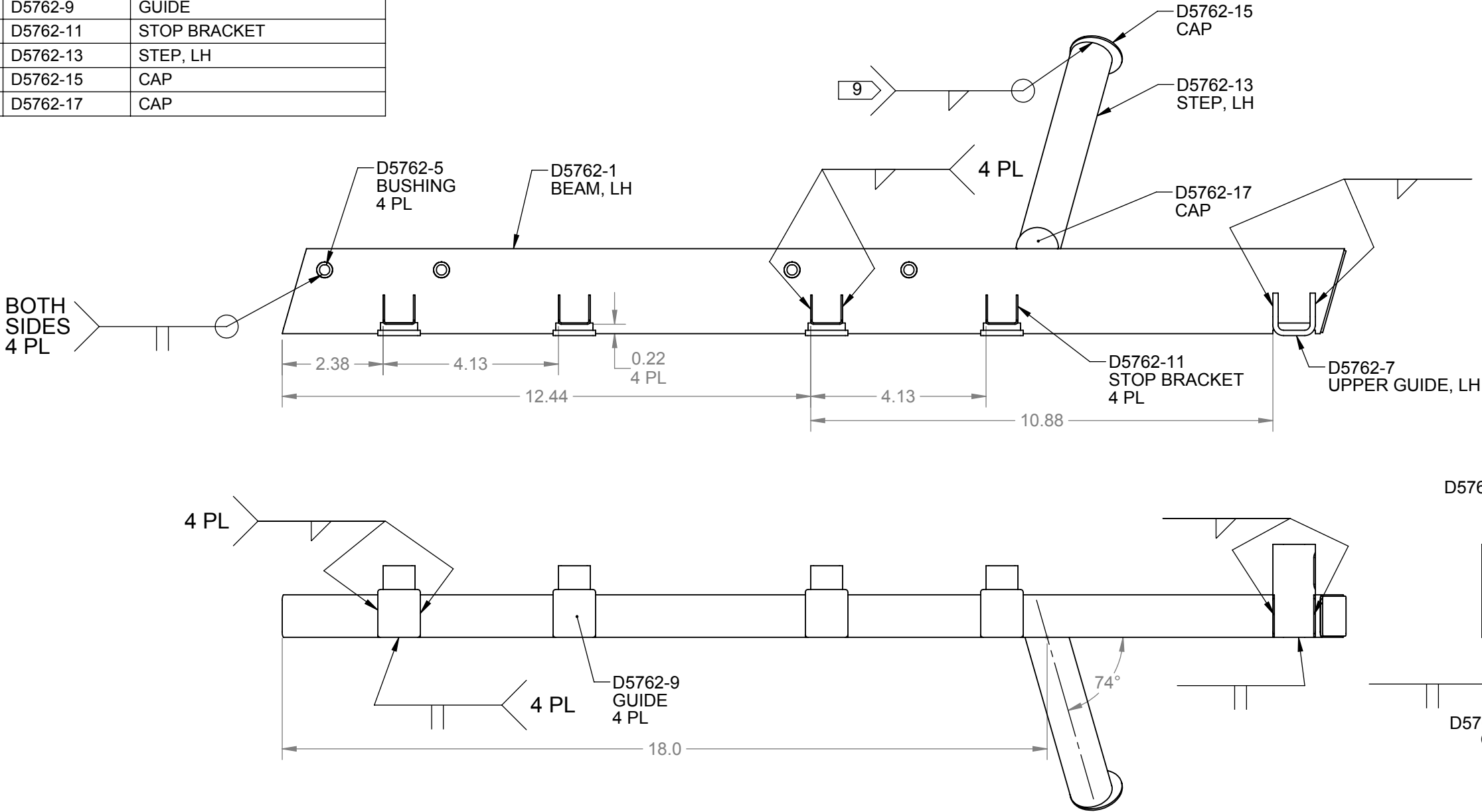
- NOTES:**
- 1) MATERIAL: MAKE FROM D5762-041W
 - 2) FINISH: POWDER COAT "WHITE" (4.3.5.1) PER DART QSI 005 4.3 AFTER MACHINING
BLACK ANTI-SKID PAINT AS INDICATED TO 0.25 ABOVE CENTERLINE PER DART QSI 005 4.4
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D5762-041" AND S/N PER DART QSI 044 6.1
 - 7) WEIGHT: 3.18 lbs

PRELIMINARY ISSUE

A	NEW ISSUE		ZF	19.12.17
REV.	DESCRIPTION		BY	DATE
DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	ZF			
CHECKED	KPT	DRAWING NO. D5762 REV. A4		
MFG. APPR.	DD	SHEET 1 OF 14		
APPROVED		TITLE AFT BEAM SCALE NTS		
DE APPR.				
DATE	19.12.17	COPYRIGHT © 2019 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		



QTY -041W	P/N	DESCRIPTION
X	D5762-041W	AFT BEAM WELDMENT, LH
1	D5762-1	BEAM, LH
1	D5762-3	CAP
4	D5762-5	BUSHING
1	D5762-7	UPPER GUIDE, LH
4	D5762-9	GUIDE
4	D5762-11	STOP BRACKET
1	D5762-13	STEP, LH
1	D5762-15	CAP
1	D5762-17	CAP



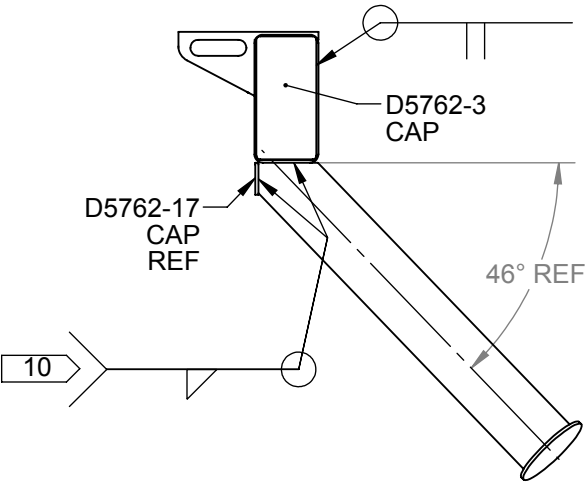
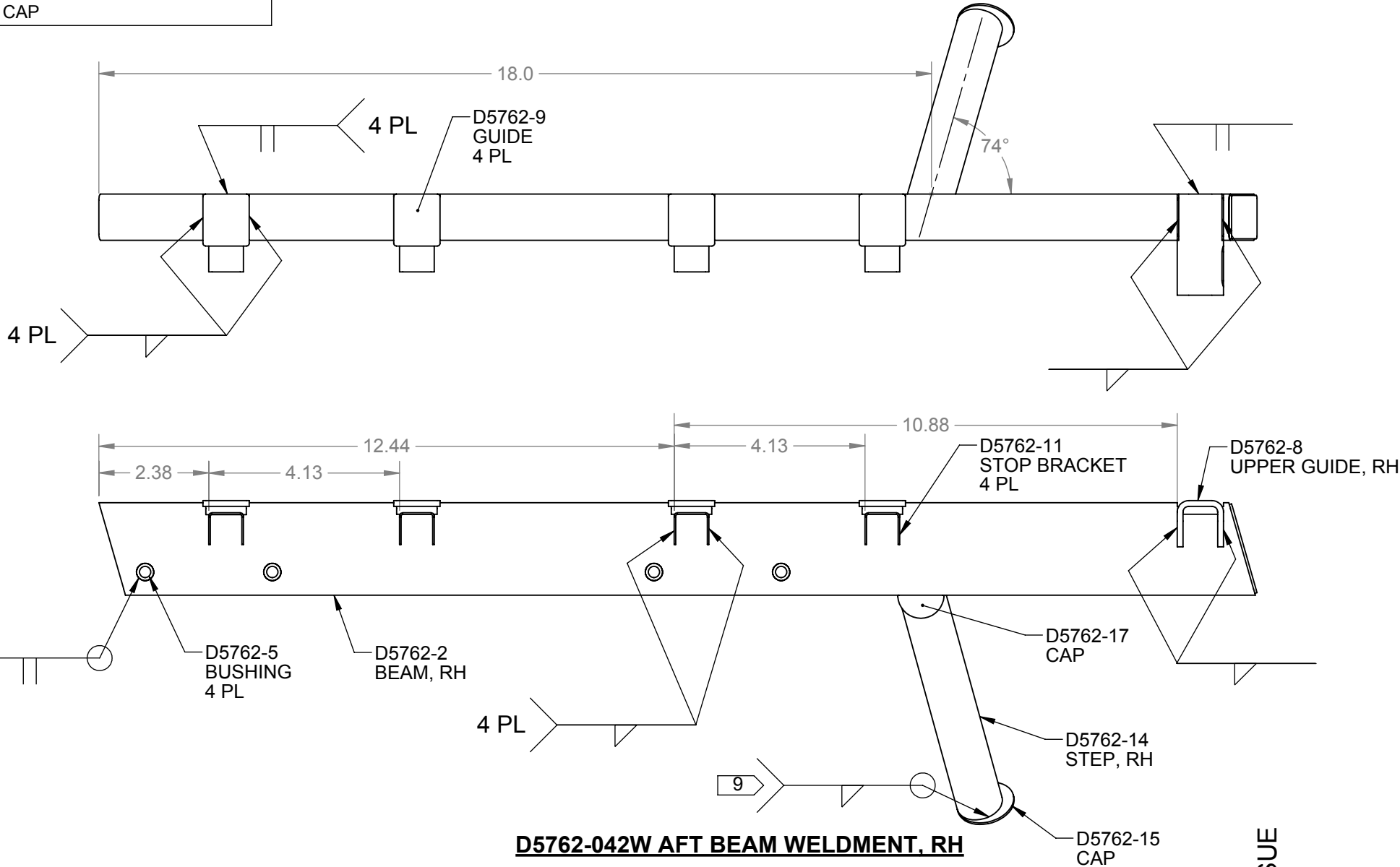
D5762-041W AFT BEAM WELDMENT, LH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.18 lbs
 - 8) WELD PER DART QSI 004
 - 9) LOCATE BOTTOM OF D5762-15 CAP FLUSH WITH BOTTOM OF D5762-13 STEP
 - 10) LOCATE D5762-13 STEP AND D5762-17 CAP FLUSH WITH SIDE OF D5762-1 BEAM

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5762	REV. A4 SHEET 3 OF 14
MFG. APPR.	DD	TITLE AFT BEAM	SCALE NTS
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DE APPR.			
DATE	19.12.17		

QTY -041	P/N	DESCRIPTION
X	D5762-042W	AFT BEAM WELDMENT, RH
1	D5762-2	BEAM, RH
1	D5762-3	CAP
4	D5762-5	BUSHING
1	D5762-8	UPPER GUIDE, RH
4	D5762-9	GUIDE
4	D5762-11	STOP BRACKET
1	D5762-14	STEP, RH
1	D5762-15	CAP
1	D5762-17	CAP

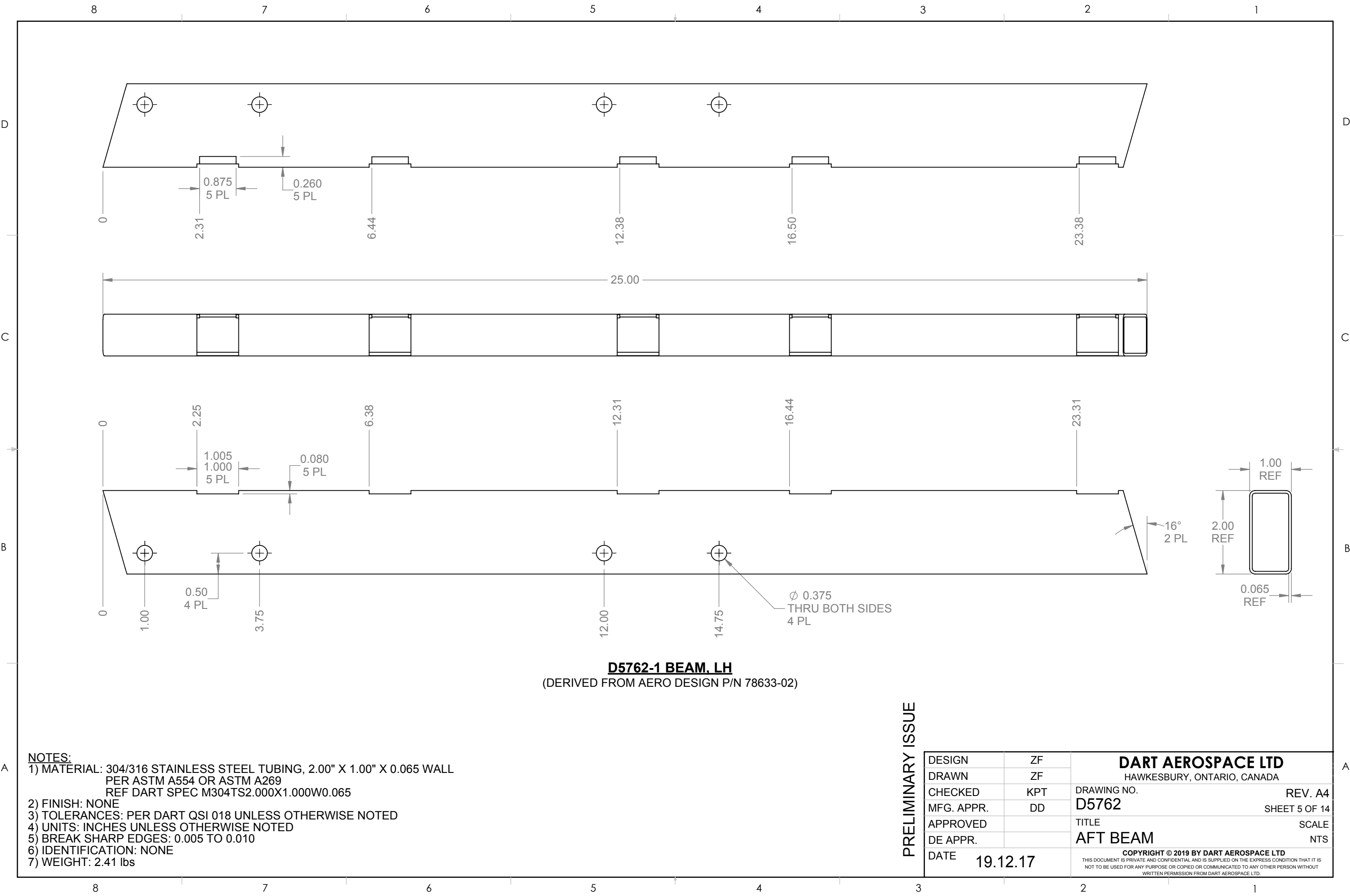


D5762-042W AFT BEAM WELDMENT, RH

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 3.18 lbs
 - 8) WELD PER DART QSI 004
 - 9) LOCATE BOTTOM OF D5762-15 CAP FLUSH WITH BOTTOM OF D5762-14 STEP
 - 10) LOCATE D5762-14 STEP AND D5762-17 CAP FLUSH WITH SIDE OF D5762-2 BEAM

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5762	REV. A4
MFG. APPR.	DD		SHEET 4 OF 14
APPROVED		TITLE AFT BEAM	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.12.17		

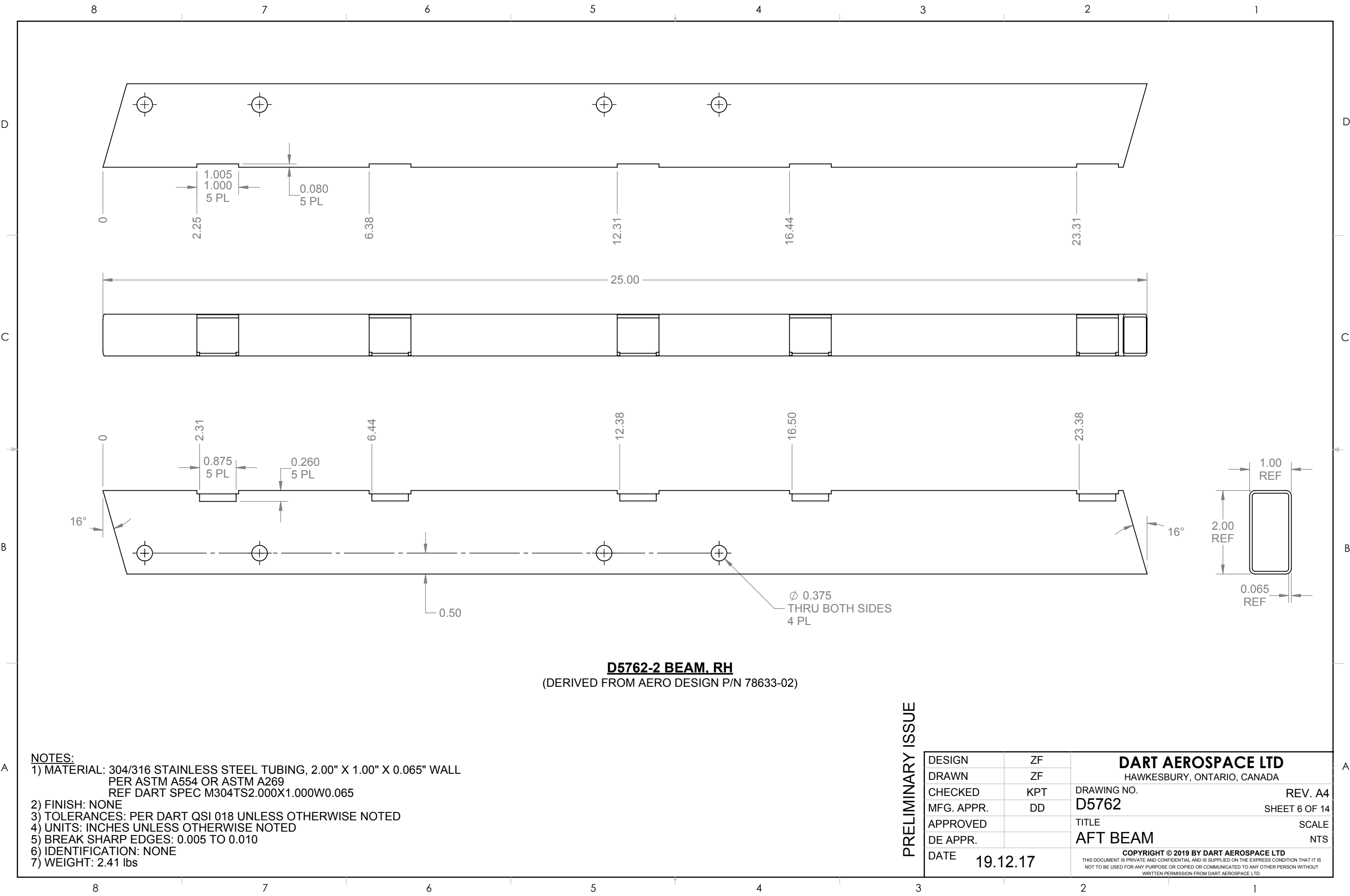


D5762-1 BEAM, LH
(DERIVED FROM AERO DESIGN P/N 78633-02)

- NOTES:**
- 1) MATERIAL: 304/316 STAINLESS STEEL TUBING, 2.00" X 1.00" X 0.065 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS2.000X1.000W0.065
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 2.41 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5762	REV. A4
MFG. APPR.	DD	SHEET 5 OF 14	
APPROVED		TITLE AFT BEAM	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	19.12.17		

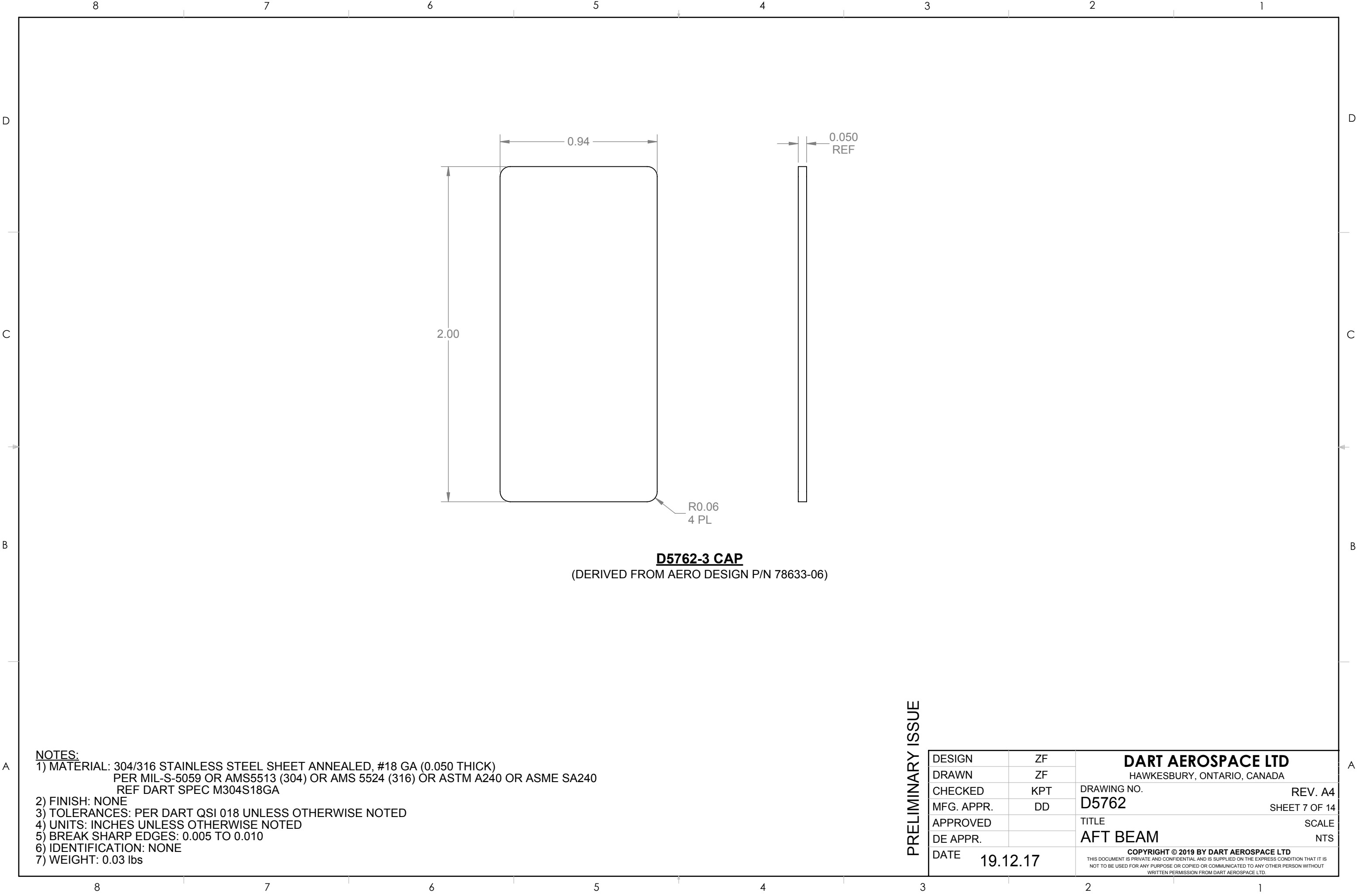


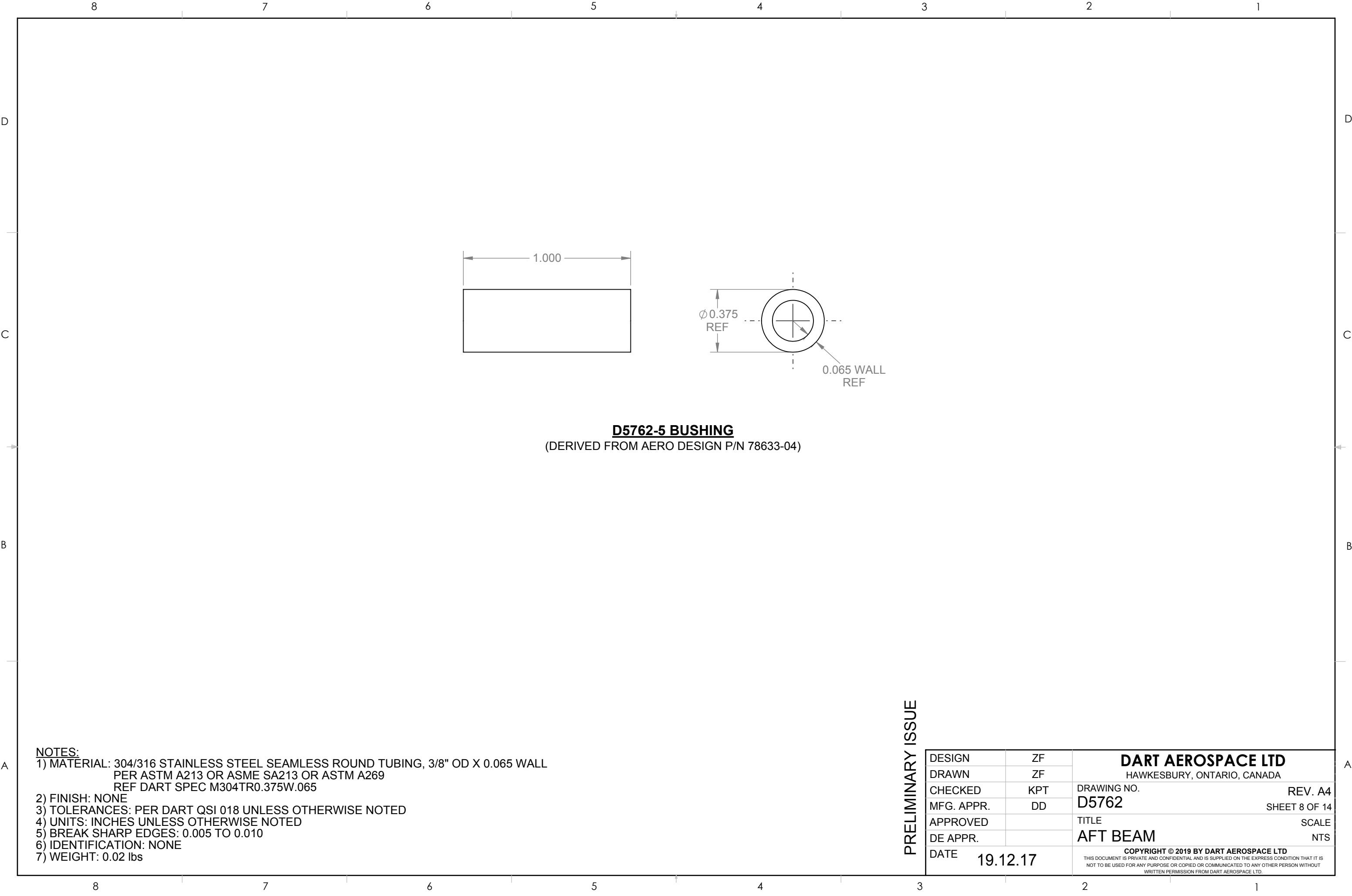
D5762-2 BEAM, RH
(DERIVED FROM AERO DESIGN P/N 78633-02)

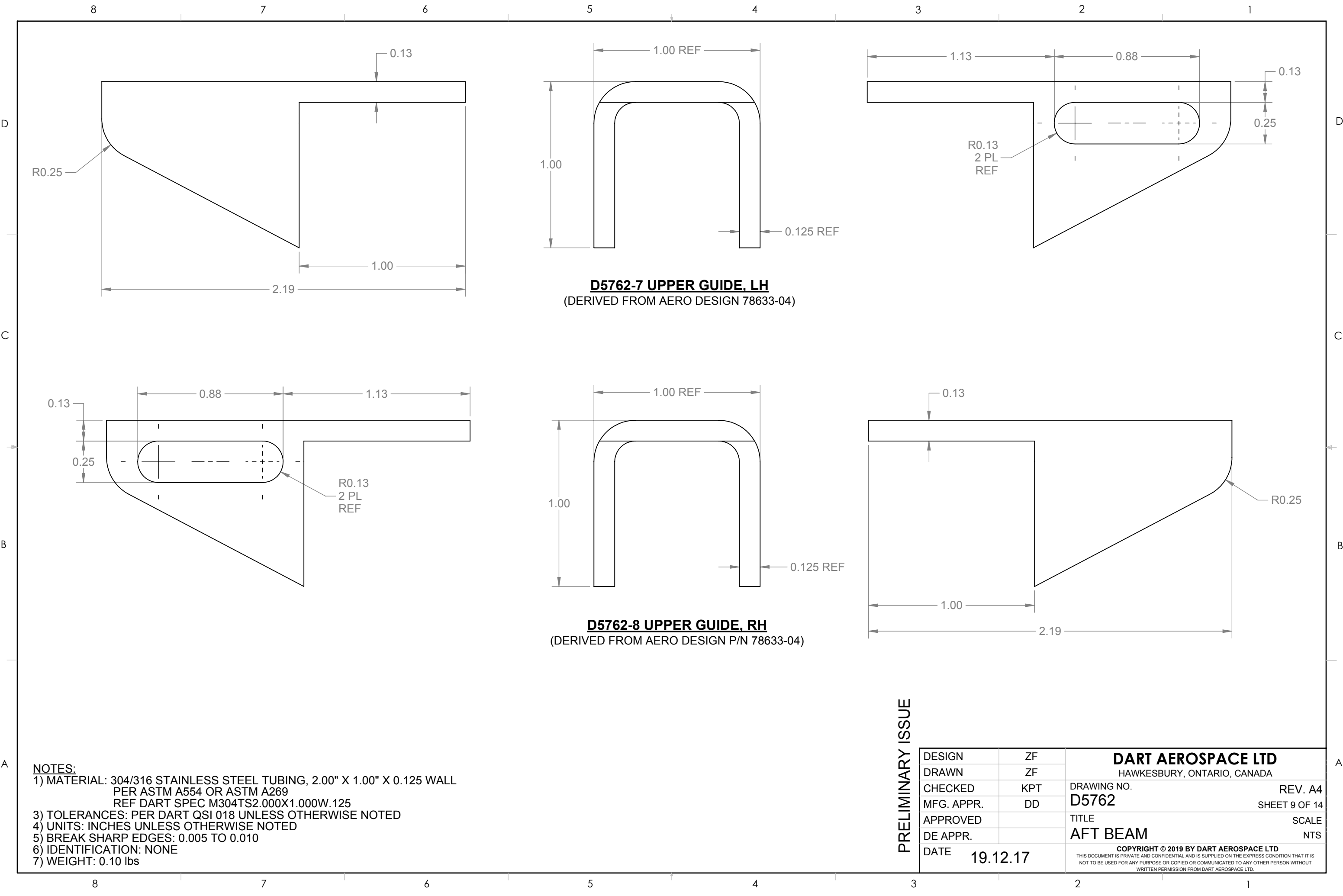
- NOTES:**
- 1) MATERIAL: 304/316 STAINLESS STEEL TUBING, 2.00" X 1.00" X 0.065" WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS2.000X1.000W0.065
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 2.41 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5762	SHEET 6 OF 14
APPROVED		TITLE	SCALE
DE APPR.		AFT BEAM	NTS
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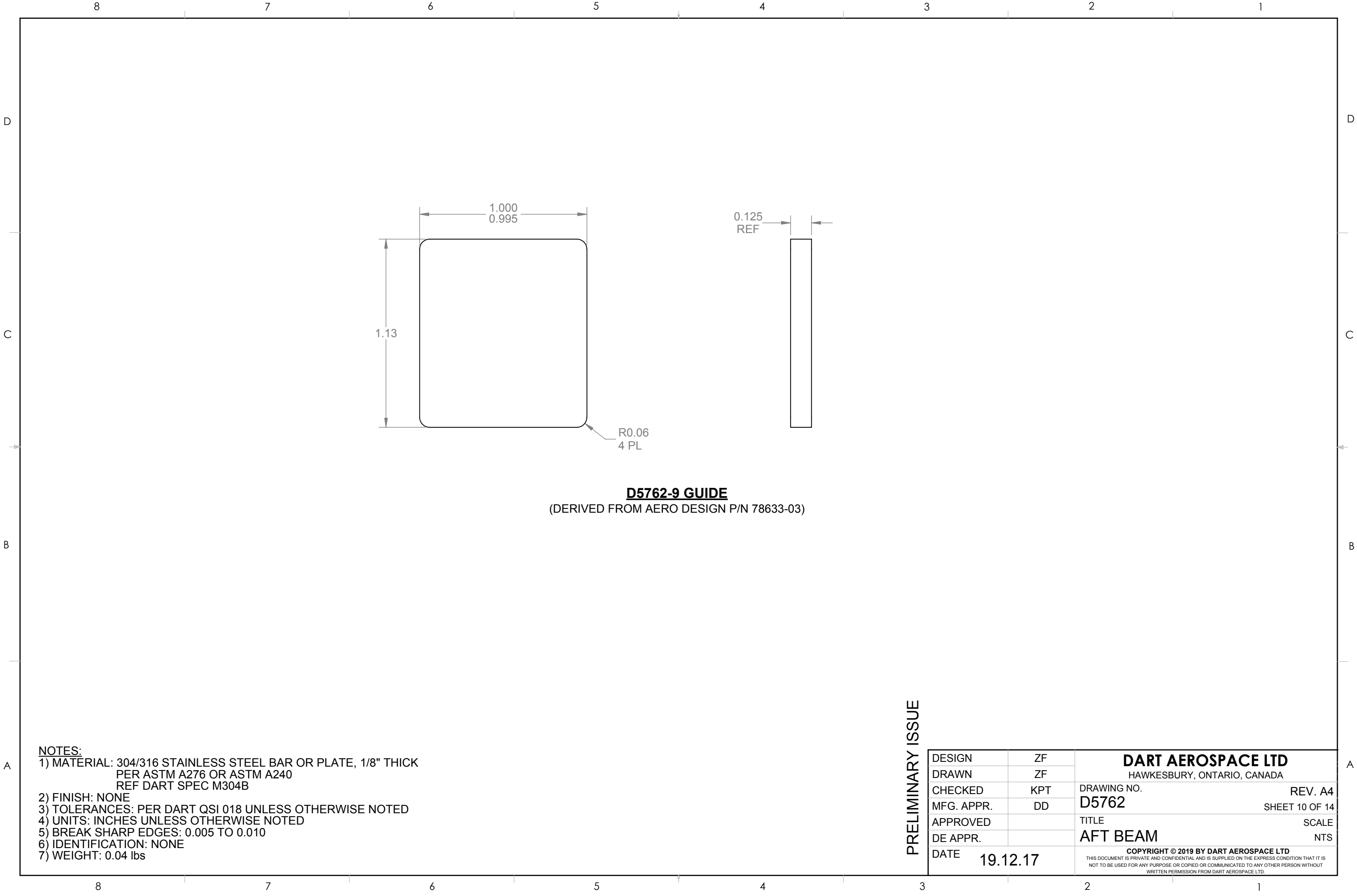


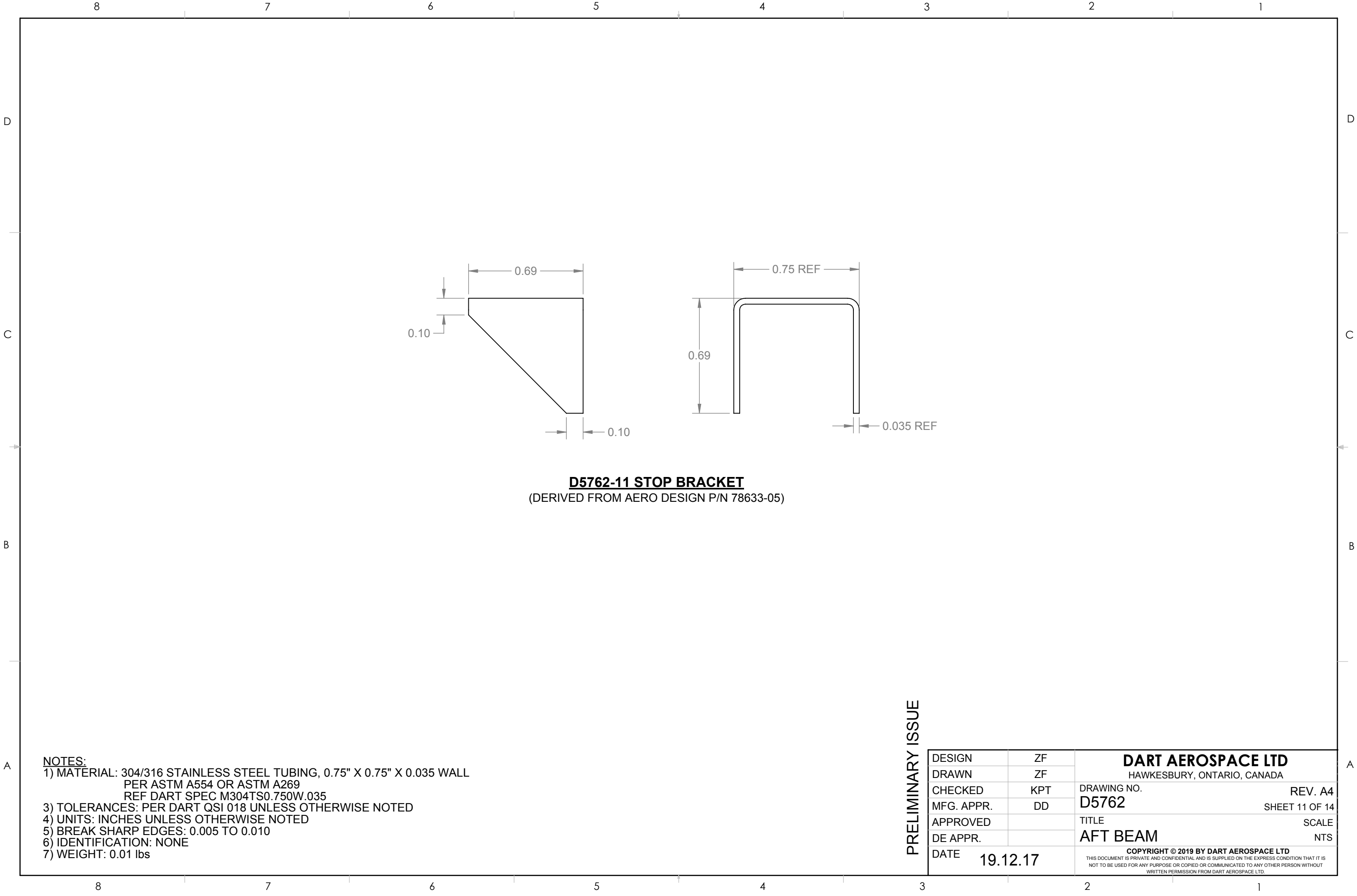




PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO.	REV. A4
MFG. APPR.	DD	D5762	SHEET 9 OF 14
APPROVED		TITLE	SCALE
DE APPR.		AFT BEAM	NTS
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NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL TUBING, 0.75" X 0.75" X 0.035 WALL
PER ASTM A554 OR ASTM A269
REF DART SPEC M304TS0.750W.035
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010
6) IDENTIFICATION: NONE
7) WEIGHT: 0.01 lbs

PRELIMINARY ISSUE

DESIGN	ZF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ZF		
CHECKED	KPT	DRAWING NO. D5762	REV. A4
MFG. APPR.	DD	SHEET 11 OF 14	
APPROVED		TITLE	SCALE
DE APPR.		AFT BEAM	NTS
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